# **Vehicle Standard Specifications**

MODEL	FVR Diesel
GVWR / GCWR	33,000 lbs. / 33,000 lbs.
WB	152 in., 170 in., 188 in., 200 in., 212 in., 224 in., 236 in., 248 in.
CA	127 in., 145 in., 163 in., 175 in., 187 in., 199 in., 211 in., 223 in.
ENGINE	Cummins B6.7 diesel engine, 6-cylinder, turbocharged, inter-cooled, EGR cooler, high
MODEL /DISDLACEMENT	pressure common rail fuel system, and single module aftertreatment.
MODEL/DISPLACEMENT	B6.7 / 408 CID (6.7L) 260 HP at 2400 RPM
HP (GROSS)	
TORQUE (GROSS) EQUIPMENT	660 lbft. torque at 1600 RPM
EQUIPMENT	Dry element air cleaner with vertical intake; 2 rows 679 in <sup>2</sup> radiator; 9 blade 20.1 in. diameter fan with viscous drive. Cold weather starting device and an oil cooler. Engine oil level check switch and light. Engine warning system with audible warning for low oil pressure, high coolant temperature, and low coolant level. Engine cruise control function. Coolant temperature and low coolant level.
TRANSMISSION	Allison 2500 RDS 6 speed automatic transmission. A single PTO opening on the left hand side of the transmission with a maximum torque value of 250 lb-ft.
STEERING	Integral power steering. Tilt and telescoping steering column. Steering ratio of 22.4:1
FRONT AXLE	Reverse Elliot "I"-beam type steer axle rated at 12,000 lbs. Dana E1254-W
FRONT SUSPENSION	Semi-elliptical steel alloy tapered leaf springs with stabilizer bar and shock absorbers rated at 12,000 lbs.
FRONT GAWR	11R22.5G Tires - 12,000 lbs.
REAR AXLE	Single-speed, 21,000 lbs. capacity drive axle. Dana S21-140
REAR SUSPENSION	Mulit-leaf semi-elliptical steel alloy spring suspension rated at 21,000 lbs.  Hendrickson HAS-230 air spring suspension with single leveling valve, dual shock absorbers, and an in cab dump/fill switch rated at 23,000 lbs.
REAR GAWR	21,000 lbs.
WHEELS	22.5 x 8.25 inch 10 hole disc wheels, painted white.
	22.5 x 8.25 inch 10 hole aluminum disc wheels.
TIRES	11R22.5G LRR (Low Rolling Resistance) tubeless steel belted radials, premium highway front tread and premium highway traction rear tread.
BRAKES	Dual circuit S-CAM drum air service brakes with 4 channel anti-lock brake system. An air operated exhaust brake, air controlled parking brake, heated air dryer, and automatic slack adjusters are standard.
FUEL TANK	50 / 100 gal. (depending on chassis wheelbase) rectangular aluminum fuel tank mounted on left hand frame. Includes a fuel water separator with indicator light.
FRAME	Ladder type channel section straight frame rail, 33.5 in. wide along the total length of the frame. Yield strength 80,000 psi; Section Modulus 12.69 in <sup>3</sup> , RBM 1,015,000 lb-in.
CAB	All steel low cab forward, BBC 81.5 in, 45 degree mechanical tilt with torsion assist.
EQUIPMENT	TRICOT breathable cloth covered high back air ride driver's seat with rigid passenger seat and center seat with fold down back. Dual cab mounted exterior mirrors with integral convex mirror and a right hand side mounted side cross mirror. Tilt and telescoping steering column. Power windows and door locks, floor mats, tinted glass, air conditioning, AM/FM/CD stereo radio with aux. input, USB, Bluetooth. Rear body dome lamp switch. Cab latch switch with indicator and buzzer.
ELECTRICAL	12 Volt, negative ground, dual maintenance free batteries with threaded posts, 750 CCA each, 160 Amp alternator with integral regulator.
OPTIONS	See last page for options.

Note: These selected specifications are subject to change without notice

# **Vehicle Standard Specifications**

MODEL	FVR Derate Diesel
GVWR / GCWR	25,950 lbs. / 33,000 lbs.
WB	152 in., 170 in., 188 in., 200 in., 212 in., 224 in., 236 in., 248 in.
CA	127 in., 145 in., 163 in., 175 in., 187 in., 199 in., 211 in., 223 in.
ENGINE	Cummins B6.7 diesel engine, 6-cylinder, turbocharged, inter-cooled, EGR cooler, high pressure common rail fuel system, and single module aftertreatment.
MODEL/DISPLACEMENT	B6.7 / 408 CID (6.7L)
HP (GROSS)	260 HP at 2400 RPM
TORQUE (GROSS)	660 lbft. torque at 1600 RPM
EQUIPMENT	Dry element air cleaner with vertical intake; 2 rows 679 in <sup>2</sup> radiator; 9 blade 20.1 in. diameter fan with viscous drive. Cold weather starting device and an oil cooler. Engine oil level check switch and light. Engine warning system with audible warning for low oil pressure, high coolant temperature, and low coolant level. Engine cruise control function. Coolant temperature and low coolant level.
TRANSMISSION	Allison 2500 RDS 6 speed automatic transmission. A single PTO opening on the left hand side of the transmission with a maximum torque value of 250 lb-ft.
STEERING	Integral power steering. Tilt and telescoping steering column. Steering ratio of 22.4:1
FRONT AXLE	Reverse Elliot "I"-beam type steer axle rated at 12,000 lbs. Dana E1254-W
FRONT SUSPENSION	Semi-elliptical steel alloy tapered leaf springs with stabilizer bar and shock absorbers rated at 12,000 lbs.
FRONT GAWR	11R22.5G Tires - 12,000 lbs.
REAR AXLE	Single-speed, 21,000 lbs. capacity drive axle. Dana S21-140
REAR SUSPENSION	Mulit-leaf semi-elliptical steel alloy spring suspension rated at 21,000 lbs.  Air spring suspension with single leveling valve, dual shock absorbers, and an in cab dump/fill switch rated at 23,000 lbs.
REAR GAWR	21,000 lbs.
WHEELS	22.5 x 8.25 inch 10 hole disc wheels, painted white.
	22.5 x 8.25 inch 10 hole aluminum disc wheels.
TIRES	11R22.5G LRR (Low Rolling Resistance) tubeless steel belted radials, premium highway front tread and premium highway traction rear tread.
BRAKES	Dual circuit S-CAM drum air service brakes with 4 channel anti-lock brake system. An air operated exhaust brake, air controlled parking brake, heated air dryer, and automatic slack adjusters are standard.
FUEL TANK	50 / 100 gal. (depending on chassis wheelbase) rectangular aluminum fuel tank mounted on left hand frame. Includes a fuel water separator with indicator light.
FRAME	Ladder type channel section straight frame rail, 33.5 in. wide along the total length of the frame. Yield strength 80,000 psi; Section Modulus 12.69 in <sup>3</sup> , RBM 1,015,000 lb-in.
CAB	All steel low cab forward, BBC 81.5 in, 45 degree mechanical tilt with torsion assist.
EQUIPMENT	TRICOT breathable cloth covered high back air ride driver's seat with rigid passenger seat and center seat with fold down back. Dual cab mounted exterior mirrors with integral convex mirror and a right hand side mounted side cross mirror. Tilt and telescoping steering column. Power windows and door locks, floor mats, tinted glass, air conditioning, AM/FM/CD stereo radio with aux. input, USB, Bluetooth. Rear body dome lamp switch. Cab latch switch with indicator and buzzer.
ELECTRICAL	12 Volt, negative ground, dual maintenance free batteries with threaded posts, 750 CCA each, 160 Amp alternator with integral regulator.
OPTIONS	See last page for options.

Note: These selected specifications are subject to change without notice

### **Vehicle Dimensions**

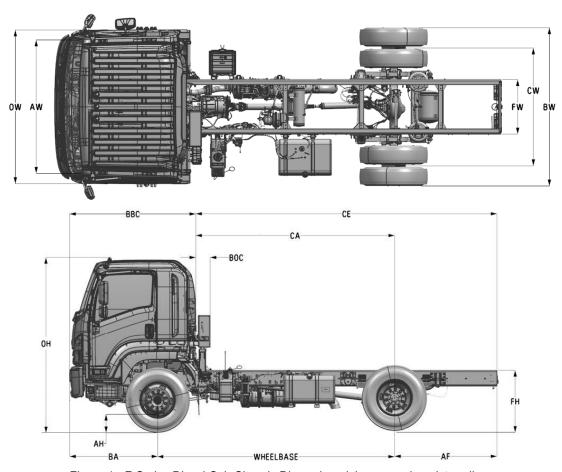


Figure 1 - F-Series Diesel Cab Chassis Dimensions (air suspension pictured)

	CHASSIS DIMENSIONS (in)						
MODEL	WB	CA[1]	CE[2]	AF	FL	OAL	
MV1 / MW1	152	127	192.9	65.9	270.5	274.4	
MV2 / MW2	170	145	220	75	297.6	301.5	
MV3 / MW3	188	163	247	84.1	324.6	328.5	
MV4 / MW4	200	175	264.9	90	342.5	346.4	
MV5 / MW5	212	187	283.1	96.1	360.6	364.6	
MV6 / MW6	224	199	301	102	378.5	382.5	
MV7 / MW7	236	211	319.1	108.1	396.7	400.6	
MV8 / MW8	248	223	337	114	414.6	418.5	
	DIMENSION CONSTANTS (in)						
	AW = Front axle track						
BA = Front bumper to centerline of axle					56.5		
	BBC = Bumper to back of cab						
	BOC = Back of cab clearance					10.4	
BW = Overall width across rear axle					96		
CW = Rear axle track					72.2		
	FW = Frame width					33.5	
	OW = Overall width across cab (without mirrors)					93.5	
DIMEN	DIMENSIONS FOR 11R22.5G TIRES BY SUSPENSION TYPE (in.) MULTI-LEAF AIR <sub>[6]</sub>					AIR <sub>[6]</sub>	
AH = Ground to bottom of axle					0		
FH = Frame height (unladen) at E.O.F.[3] 42.5					38.2		
FH = Frame height (unladen) at R/A[4] 41					38.2		
	FH = Fra	ame height (lader	n) at R/A <sub>[5]</sub>		37.5	38.2	
	OH = Overall	height (without cl	learance lights)		112	108.6	

Technical Notes:

- [1] Effective CA is CA less BOC.
  - [2] Effective CE is CE less BOC.
- [3] Measured at the end of the frame from the top of the frame to the ground at curb weight.
- [4] Measured at the rear axle from the top of the frame to the ground with the chassis at curb weight.
- [5] Measured at the rear axle from the top of the frame to the ground with the chassis loaded to the GVWR.
- [6] With the air suspension in the dump position, frame height will be reduced by 2.9 inches.

# **Vehicle Weights and Ratings**

CHASSIS WEIGHT RATINGS					
Description Tires		Capacity (lb)			
Front GAWR	Front GAWR 11R22.5G				
Rear GAWR		21,000			
GVWR Designed Maximum	ALL TIRE OPTIONS	33,000			
GCWR Combined Maximum		33,000			

CURB WEIGHTS AND PAYLOAD									
coc	occ	WB	Fuel Tank	Tire Size	Final	Front	Rear	Total	Payload
COC	000	(in)	Capacity (gal)		Ratio	(lb)	(lb)	(lb)	(lb)
				andard Tires - Le	af Suspensi				
MV1	G1	152	50			6575	3768	10343	22657
MV2	G1	170	50			6650	3771	10421	22579
MV3	G2	188	100			6850	4086	10937	22064
MV4	G2	200	100	11R22.5	5.57	6912	4146	11058	21943
MV5	G2	212	100	111122.0	0.07	6973	4208	11181	21820
MV6	G2	224	100			7031	4270	11302	21699
MV7	G2	236	100			7093	4331	11424	21577
MV8	G2	248	100			7153	4392	11545	21455
			FVR S	tandard Tires - A	ir Suspensio	on			
MV1	G3	152	50			6575	3604	10179	22821
MV2	G3	170	50			6650	3607	10257	22743
MV3	G4	188	100			6850	3922	10773	22228
MV4	G4	200	100	11R22.5	5.57	6912	3982	10894	22107
MV5	G4	212	100		3.37	6973	4044	11017	21984
MV6	G4	224	100				7031	4106	11138
MV7	G4	236	100			7093	4167	11260	21741
MV8	G4	248	100			7153	4228	11381	21619
	FVR Standard Tires - Leaf Suspension - Aluminum Wheels								
MV1	A1	152	50			6519	3656	10175	22825
MV2	A1	170	50			6594	3659	10253	22747
MV3	A2	188	100			6794	3974	10769	22232
MV4	A2	200	100	11D00 F	5.57	6856	4034	10890	22111
MV5	A2	212	100	11R22.5	0.07	6917	4096	11013	21988
MV6	A2	224	100			6975	4158	11134	21867
MV7	A2	236	100			7037	4219	11256	21745
MV8	A2	248	100			7097	4280	11377	21623
			FVR Standard Ti	res - Air Suspens	ion - Alumir	num Wheels	3		
MV1	A3	152	50	•		6519	3492	10011	22989
MV2	A3	170	50			6594	3495	10089	22911
MV3	A4	188	100			6794	3810	10605	22396
MV4	A4	200	100			6856	3870	10726	22275
MV5	A4	212	100	11R22.5	5.57	6917	3932	10849	22152
MV6	A4	224	100			6975	3994	10970	22031
MV7	A4	236	100			7037	4055	11092	21909
MV8	A4	248	100			7097	4116	11213	21787
10100	7 17	270	100			7007	7110	11210	21707

NOTES: [1] Curb weights reflect standard equipment and fuel, but no driver or payload.

<sup>[2]</sup> Payload weight is the allowed maximum for equipment, body, payload and driver and is calculated by subtracting chassis curb weight from the GVWR.

# **Vehicle Weights and Ratings**

CHASSIS WEIGHT RATINGS					
Description Tires		Capacity (lb)			
Front GAWR	11R22.5G	12,000			
Rear GAWR		21,000			
GVWR Designed Maximum	ALL TIRE OPTIONS	25,950			
GCWR Combined Maximum		33,000			

CURB WEIGHTS AND PAYLOAD									
COC	occ	WB (in)	Fuel Tank Capacity (gal)	Tire Size	Final Ratio	Front (lb)	Rear (lb)	Total (lb)	Payload (lb)
				Standard Tires	- Leaf Susp	ension			
MW1	G1	152	50			6575	3768	10343	15607
MW2	G1	170	50	11R22.5 5.57	6650	3771	10421	15529	
MW3	G2	188	100		6850	4086	10937	15014	
MW4	G2	200	100		E E 7	6912	4146	11058	14893
MW5	G2	212	100	11822.5	0.07	6973	4208	11181	14770
MW6	G2	224	100			7031	4270	11302	14649
MW7	G2	236	100			7093	4331	11424	14527
MW8	G2	248	100			7153	4392	11545	14405
			FVR Derat	e Standard Tires	- Air Suspe	nsion			
MW1	G3	152	50			6575	3604	10179	15771
MW2	G3	170	50			6650	3607	10257	15693
MW3	G4	188	100	11R22.5		6850	3922	10773	15178
MW4	G4	200	100		5.57	6912	3982	10894	15057
MW5	G4	212	100		0.07	6973	4044	11017	14934
MW6	G4	224	100			7031	4106	11138	14813
MW7	G4	236	100			7093	4167	11260	14691
MW8	G4	248	100			7153	4228	11381	14569
			Derate Standard	Tires - Leaf Sus	pension - Al	uminum WI	neels		
MW1	A1	152	50			6519	3656	10175	15775
MW2	A1	170	50			6594	3659	10253	15697
MW3	A2	188	100			6794	3974	10769	15182
MW4	A2	200	100	11R22.5	5.57	6856	4034	10890	15061
MW5	A2	212	100	111122.5	0.07	6917	4096	11013	14938
MW6	A2	224	100			6975	4158	11134	14817
MW7	A2	236	100			7037	4219	11256	14695
MW8	A2	248	100			7097	4280	11377	14573
		FVF	R Derate Standar	d Tires - Air Sus	ension -Alu	ıminum Wh	eels		
MW1	A3	152	50			6519	3492	10011	15939
MW2	A3	170	50			6594	3495	10089	15861
MW3	A4	188	100			6794	3810	10605	15346
MW4	A4	200	100	11R22.5	5.57	6856	3870	10726	15225
MW5	A4	212	100	111722.5	0.07	6917	3932	10849	15102
MW6	A4	224	100			6975	3994	10970	14981
MW7	A4	236	100			7037	4055	11092	14859
MW8	A4	248	100			7097	4116	11213	14737

NOTES: [1] Curb weights reflect standard equipment and fuel, but no driver or payload.

<sup>[2]</sup> Payload weight is the allowed maximum for equipment, body, payload and driver and is calculated by subtracting chassis curb weight from the GVWR.

### **Model Description**

The F-Series Diesel features a low cab forward design that is ideally suited for inter-city type applications. The low cab forward design minimizes overall length for a given body length and in conjunction with the set back front axle positioning provides excellent weight distribution. The 50 degrees inside wheel cut angle coupled with integral power steering make it an extremely maneuverable truck.

### **Engine**

The F-Series Diesel is powered by the Cummins B6.7 turbocharged 6-cylinder diesel engine with a displacement of 408 cubic inches (6.7 liters). This engine features a variable geometry turbocharger that optimizes fuel economy and braking power, a high-pressure common rail fuel system that ensures performance and efficiency at all rpm ranges, and a single module aftertreatment device mounted below the frame rail to help prevent interference during equipment installation.

### **Engine Data: Cummins B6.7L**

Power: 260 HP @ 2400 RPM Torque: 660 lb.-ft. @ 1600 RPM

Displacement: 408 CID/6.7L Cylinder Bore: 4.21 in. (107 mm) Cylinder Stroke: 4.88 in. (124 mm)

Cylinders: 6

Air Compressor 17 CFM @ 2400 RPM



### F-SERIES CUMMINS 6.7L ENGINE PERFORMANCE CURVE

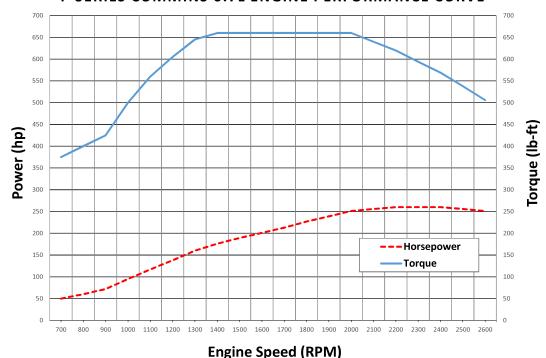


Figure 2 - F-Series Cummins B6.7 Engine Performance Curve

### **Engine Features**

The 2022 model year Isuzu F-Series introduces the popular Cummins B6.7 engine to the Isuzu Class 6 and 7 model lineup. This powerful 6.7L turbocharged inline 6-cylinder engine brings improved horsepower and torque to the F-Series chassis, while providing a fuel-efficient and reliable power plant. This engine features a variable geometry turbocharger designed to optimize fuel economy and braking power, a high-pressure common rail fuel system that ensures performance and efficiency at all rpm ranges, and a single module aftertreatment device mounted below the frame rail to help accommodate a variety of equipment and body applications.

### Single Module Exhaust Aftertreatment System

The Cummins Single Module exhaust aftertreatment system was developed specifically to meet both customer needs and emission standards alike. The single-cylinder design employs advanced DPF and SCR catalyst technologies, which improve particulate matter and NOx reduction capabilities. Simplified packaging and optimized on-board diagnostics (OBD) also help create a more robust and reliable system. The compact packaging design allows customers more flexibility when mounting bodies and vocational equipment along the length of the chassis frame rails. The use of advanced DPF catalyst technologies has allowed for a smaller filter, while also improving ash capacity to allow customers to go further between DPF service events when compared to previous Cummins exhaust systems.

### **Exhaust Routing Description**

The exhaust system routes to a horizontally single module package containing both a DPF and SCR chamber on the right side of the chassis. The exhaust tail pipe then exits to the rear through a central exit.



Figure 3 - F-Series Cummins B6.7 Exhaust Aftertreatment

### Air Cleaner System

Donaldson air cleaner canister with an 11.0-inch diameter paper element. The air cleaner snorkel is incorporated into the back of the cab and incorporates a resonator. The Air cleaner system is standard with an air restriction indicator in the instrument cluster that will indicate when the element is due for service. This will help ensure maintenance is performed at the correct time.

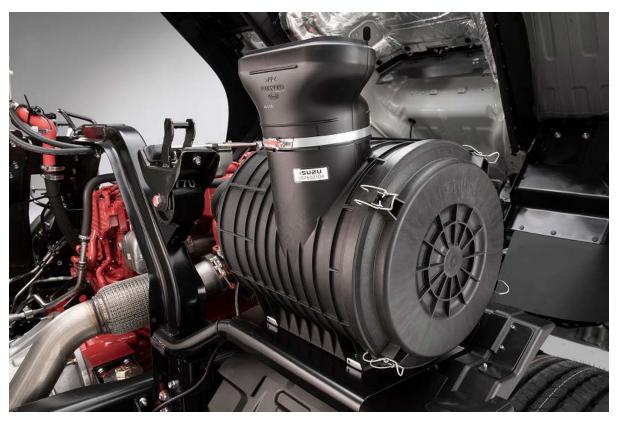


Figure 4 - F-Series Cummins B6.7 Air Cleaner

### **Engine Warning System**

The Cummins B6.7 engine is standard with an engine warning system that will provide an audible warning in the event of detection of a Low oil pressure, High coolant temperature and Low coolant level event. As a port installed option in addition to the audible warning the engine warning system can shut the engine down 30 seconds after an audible warning is sounded. This delay will allow the driver to safely move the vehicle off of the road.

### **Fuel System**

The fuel system is standard with a rectangular aluminum fuel tank mounted on the left hand frame rail. The fuel system features dual fuel filters, one mounted on the frame, and the other mounted on the engine. This dual filter arrangement significantly increases fuel filtration and will extend the life of fuel system components. The engine-mounted fuel filter is pressurized, which allows for a fine micron rating and significantly improved filtration performance relative to previous models. The frame mounted fuel filter has a coarse mesh which prevents large contaminants from entering the fuel pump. The frame mounted filter also incorporates a fuel/ water separator and a hand operated fuel primer pump should priming the engine be required.

### **Injection System**

The Cummins B6.7 engine features a High Pressure Common Rail (HPCR) Fuel System designed to deliver superior performance even within low engine rpm ranges. This system also enables multiple injection events per cycle for smoother operation and improved fuel efficiency.

### **Cooling System**

The water pump is a belt driven centrifugal unit. The cooling system has a capacity of 7.04 gallons. The radiator has an integrated transmission oil cooler. The radiator is a single row tube and corrugated fin type with a frontal area of 748 in<sup>2</sup>. The fan is 11-blade type, 24.8 inch (630 mm) diameter, with an electro-viscous drive hub to reduce noise and increase engine fuel economy.

#### **Cold Start**

As an aid for cold weather starting, the Cummins B6.7 is equipped with a grid heater located in the intake manifold. This provides for easy starting in cold weather climate areas.

### Lubrication

The engine lubrication system features a gear-driven pump which provides direct lubrication of the main, connecting rod and cam shaft bearings. The piston crowns are also oil cooled. The oil pump capacity is high to provide increased oiling for reduced wear and improved reliability. The Cummins B6.7 engine also features a plate type oil cooler in the water jacket to help control oil temperature. A full flow oil filter is standard. The engine uses only low ash oil as specified in the owner's manual for vehicles equipped with SCR and Diesel Particulate Filter emission systems. For oil change intervals and capacity information please reference the vehicle's owner's manual. The Cummins B6.7 also features an Open Crankcase Ventilation (OCV) system to control blow by emissions.

### Allison 2500 RDS Automatic Transmission

The Allison 2500 RDS is the standard transmission in the FVR Diesel. The key drivetrain components in the F-Series Diesel chassis (engine, transmission and rear axle) are all engineered and matched to operate as a team to provide optimal performance and economy.

# Allison Automatic Transmission Model: RDS2500

Gears and Ratios				
1st	3.51:1			
2nd	1.90:1			
3rd	1.44:1			
4th	1.00:1			
5th	0.74:1			
6th	0.64:1			
Rev.	5.09:1			
A/T Fluid	14 liters of Castrol			
	TranSynd Oil			
Weight/Wet	362 lbs. (164 kg)			

### Other Specifications:

PTO:

Automatic torque converter lockup in stationary PTO mode.

Bolt Pattern: SAE 6-bolt PTO opening
PTO Rating: Maximum 250 lb.-ft.

#### Features:

- 6-speed double overdrive with lock-up converter in 2nd, 3rd, 4th, 5th and 6th gear, acceleration and deceleration.
- Electronic microprocessor shift control.
- 1.730:1 torque converter multiplication ratio.

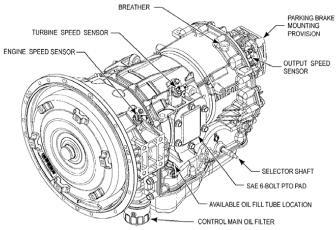


Figure 5 - F-Series Diesel Allison Transmission

### **Propeller Shaft**

The propeller shaft assembly is made up of shafts of various lengths. The propeller shaft center support bearings are a grease seal type with a dust seal, and are attached to the rear of the front/intermediate shafts and mounted to the cross member by a rubber cushion and steel support bracket. The sliding spline, located on the front portion of the rear shaft, is an involute spline type. Attachment of the propeller shaft assembly is by yokes with four bolts each.

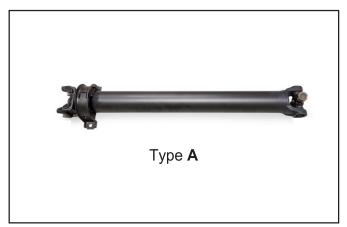




Figure 6 - F-Series Propeller Shafts

### **Front Axle and Suspension**



Figure 7 - Front Axle and Suspension

### **Front Axle**

The F-Series Diesel front axle is a drop forged Steel, reverse Elliot, "I"-Beam.

### Front Axle Specifications:

Type Steel drop forged

Reverse Elliot "I"-Beam

Dana model E1254-W

Rated Capacity 12,000 lbs.
Tread Width 65.8 in.

Tread Width 65.8 In.
Bronze Bushings

King Pin Type Ba

Thrust Bearing Tapered Roller Hub Lubrication SAE 50W

### **Front Suspension**

The front suspension is tapered leaf springs with increased spring rates for higher capacity with stabilizer bar and shock absorbers.

### Front Suspension Specifications:

Type Semi Elliptical
Capacity 12,000 lbs.
Effective Length 59.8 in

couve Length 65.5 in

Width 3.5 in

Deflection Rate 1249.4 lbs./in.

(218.8 N/mm)

No. Leaves 2

Leaf Thickness 2 X 0.866 in.

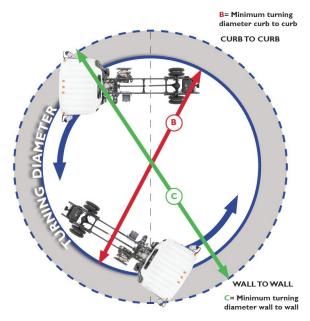
Bar Diameter 1.65 in Thickness 0.16 in

### **Steering System**

The F-Series Diesel chassis is equipped with a high capacity integral power steering with a 22.4:1 gear ratio. The system also features a tilt and telescopic steering column that allows adjustment of the steering wheel location for driver comfort and convenience.

### **Turning Diameters**

The F-Series Diesel's steering also features a 50 degree inside wheel cut angle. This coupled with the integral power steering, makes the F-Series Diesel an extremely maneuverable truck.



			Wheelbase (in)						
		152	170	188	200	212	224	236	248
B Curb-to-Curb	Tire	43.7 ft	47.4 ft	51.8 ft	54.7 ft	56.5 ft	59.3 ft	62.2 ft	65.0 ft
	Bumper	48.7 ft	52.5 ft	56.9 ft	59.9 ft	61.7 ft	64.6 ft	67.5 ft	70.3 ft
C Wall-to-Wall	96" mirrors	46.6 ft	52.5 ft	56.9 ft	59.8 ft	61.6 ft	64.5 ft	67.3 ft	70.2 ft
	102" mirrors	49.0 ft	52.9 ft	57.2 ft	60.2 ft	62.0 ft	64.8 ft	67.7 ft	70.6 ft

Figure 8 - F-Series Diesel Turning Circle Diagram

### **Rear Axle and Suspension**

#### **Rear Axle**

The FVR Diesel chassis has full floating rear axle with a banjo type housing and separable carrier. The wheel bearings are tapered roller type for long service life and feature oil bath lubrication using a synthetic lubricant from the factory.

Rear Axle Specifications				
Model:	Dana S21-140			
Type:	Single Reduction			
Rated Capacity:	21,000 lbs.			
Tread Width:	65.8 in.			
Gear Type:	Hypoid			
Ring Gear Diameter:	12.6 in.			
Differential Type:	4 Pinion Gear			
Ratio:	5.57 (11R22.5 Tires)			
Hub Lubrication:	Oil			
Oil Type:	Synthetic 75W-140			



Figure 9 - FVR Diesel Rear Axle, Differential, and Suspension

### Rear Multi Leaf Spring Suspension

The rear multi leaf suspension consists of a polyurethane spring aid and rubber bump stop attached to the frame above the spring center. The long effective spring length design provides excellent ride characteristics.



Figure 10 -	Rear Mul	ti Leaf Sp	ring Susp	ension

Multi Leaf Spring Suspension Specifications				
Type:	Multi Leaf Spring			
Capacity:	21,000 lbs.			
Ma	ain Springs			
No. Leaves:	9			
Effective Length:	63.18 in.			
Width:	2.9 in.			
Leaf Thickness:	4 X 0.812 in.			
	4 X 0.446 in.			
	1 X 0.668 in.			
Deflection Rate:	1054.1 lbs/in (184.6 N/mm)			
Auxi	liary Springs			
No. Leaves:	1			
Effective Length:	43.85 in.			
Width:	2.9 in.			
Leaf Thickness:	0.748 in.			
Deflection Rate:	3,447 lbs/in (609 N/mm)			

### **Rear Air Spring Suspension**

The Hendrickson HAS-230 rear air suspension consists of dual large volume air springs, dual shock absorbers, and a single leveling valve that adjust to changing road conditions for a premium quality ride. Wide seats provide a secure axle connection and ensure axle integrity.

The F-Series Diesel's air suspension includes a dash mounted control switch (pictured below). This switch will fully dump or fully fill the air suspension when toggled. Fully filling the air suspension is required prior to driving the chassis.



Figure 11 - Dump/Fill Toggle Switch

Air Spring Suspension Specifications			
Type:	Air Spring		
Capacity:	23,000 lbs.		
Leveling Valve:	Single		



Figure 12 - Rear Air Spring Suspension

### **Frame**

The frame in the F-Series Diesel is a ladder-type, channel section, straight rail from bumper to end of frame with a rivet-less top flange. The frame material is a heat treated, carbon manganese, low alloy steel with good weldability. The chassis is equipped with a steel front bumper for greater cab protection and improved styling.

Section modulus:12.69 in<sup>3</sup>; RBM: 1,015,000 lb-in; Strength: 80,000 psi

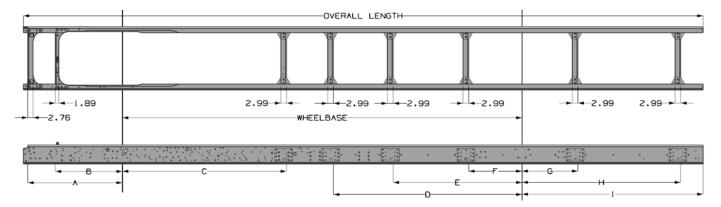


Figure 13 - F-Series Diesel Frame

### **Fuel Tank**

The fuel tank is aluminum with a rectangular profile, and the standard mounting location is the left hand frame rail. A 50-gallon tank is optional on all wheelbases excluding 236" and 248". A 100-gallon tank is optional on all wheelbases excluding 152" and 170".



Figure 14 - F-Series Side Fuel Tank

### **Brake System**

The service brake system is a full air dual circuit system. The F-Series is standard with front and rear S-CAM drum brakes. The system incorporates an Anti-lock Braking System (ABS). The ABS is designed to avoid brake lock up and ensure the stability of the vehicle during deceleration for a stop. The system has a fail-safe mode that will turn the ABS brake system off if a malfunction in the system is detected. The ABS system has a self-diagnostic function that will improve ease of serviceability of the system.

### **ABS Brake System Operation**

The ABS control unit increases, decreases, or keeps air pressure the same by operating the brake actuator unit in response to the wheel speed sensor signals. The control unit also calculates wheel speed, wheel deceleration and vehicle speed. When the brakes are applied in a manner that the wheel rapidly decelerates and the difference between wheel speed and vehicle speed becomes larger that a predetermined value, the control unit senses that the wheel is about to lock up and the unit keeps the air pressure as it is. If the wheel further decelerates the control unit senses that the wheel is locking up and reduces the brake air pressure. When the control unit senses that the wheel is unlocked, the unit maintains or increases brake air pressure repeatedly.

### Air Compressor

The air pressure for the system is supplied via a compressor pump that is driven off of the rear gear drive of the engine. The system has a Bendix AD-IS heated air dryer with a purge valve silencer and drain valves on both tanks.

Compressor Displacement: 17 CFM at 2400 RPM engine speed.

### **Brake Specifications:**

GVWR 25,950 lb. / 33,000 LBS.

Model Cab Chassis

Type Full Air System - Dual Circuit

### **Front Drum:**

Diameter 16.50 in
Width 5.00 in
Shoe Thickness Useable 0.25 in
Lining Area 154.3 in²
Lining Material Bendix ES420

### Rear Drum:

Diameter16.50 inWidth7.00 inThickness0.25 inLining Area215.6 in²Lining MaterialBendix EES420



Figure 15 - Bendix Air Dryer



Figure 16 - Air Dryer Purge Valve Silencer

### **Electrical System**

12V with negative ground

#### **Batteries**

Two 12V Group 31 750 CCA maintenance-free type batteries with threaded posts are wired in parallel. The individual battery has a 160-minute reserve capacity rating. The battery box has a lockable battery hold down to prevent theft.

### **Starter Motor**

Reduction speed type solenoid controlled with over running clutch.

### **Lighting Specifications:**

- Flush surface LED headlamps with integral parking light and turn signal
- Independent side turn signals and cornering lamps
- Combined rear lamps: turn signal, stop, and backup
- Identification/clearance lamp (shock mounted for extended bulb life)
- · License plate lamp
- · Day time running lights
- · LED compatible flasher

### **Upfitter Connections:**

- · Back up alarm electrical connector
- · Body mounting electrical connector
- · Auxiliary power connector behind dash

Alternator: 160 amp output with internal regulator

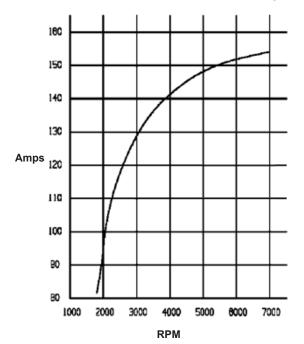


Figure 17: F-Series Alternator Output Curve

Standard Tire Specifications:			
Manufacturer <sub>[1]</sub> :	Bridgestone		
iviaridiacidici[1].	Continental		
Type:	Low Rolling Resistance Tubeless		
Type.	Steel Radial		
Size:	11R22.5G		
Ply Rating:	14		
Tread:	Highway rib (Front)		
Treau.	Highway traction (Rear)		
Maximum Rating per tire at 105 psi (cold	5840 lbs. (Dual/Rear)		
inflation pressure):	6175 lbs. (Single/Front)		
Rev per mile:	Bridgestone: 500		
Rev per mile.	Continental: 498		

Standard Painted Steel Wheel Specifications:			
Size:	22.5 in. x 8.25 in.		
Bolt Holes:	10		
Bolt Circle Diameter:	11.25 in		
Outside Offset:	6.6 in		
Rim Type:	15° DC, 2-piece welded		
Manufacturer:	Accuride		
FT/RR Nut Size:	1.6142 in (41 mm) Bud Hex		
Rear Stud Size <sub>[2]</sub> :	0.8268 in (21 mm) Square		
Nut/Stud Torque:	475 ftlb. (644 N-M)		

Standard Aluminum Wheel Specifications:			
Size:	22.5 in. x 8.25 in.		
Bolt Holes:	10		
Bolt Circle Diameter:	11.25 in		
Outside Offset:	6.6 in		
Rim Type:	15° DC, 1-piece		
Manufacturer:	Alcoa		
FT/RR Nut Size:	1.6142 in (41 mm) Bud Hex		
Rear Stud Size <sub>[2]</sub> :	0.8268 in (21 mm) Square		
Nut/Stud Torque:	475 ft-lb. (644 N-M)		

#### Notes:

- [1] Manufacturer specification is not permissible
- [2] O.D. wrench size

### Cab Features - Cab Over Engine Design

The F-Series cab design brings an exciting look to the product. Based on the "Hexapod Design Concept" the cab has been redesigned to meet new emerging market demands. Cab panels, radiator grill, headlights, and bumper are designed to embrace the design concept that brings maximum space to the cab interior while creating a bold look on the outside of the cab. The sleek design conveys a solid clean vehicle with a bold presence in the market place. These enhancements in the product continue to bring customer driven improvements in LCF design to the market place. The cab interior features improved driver comfort with ample head room, leg room, storage room, and a wider door opening and larger step for easier access to the cab. Once inside the driver is greeted by pleasing interior color scheme and enhanced vehicle information provided by the instrument cluster.

The low cab forward (LCF) design used by the F-Series Diesel has been recognized in urban centers throughout the world for the following features:

- · More cargo space within a given overall length.
- · Shorter overall length with a given body length.
- Small turn diameters.
- Better driver visibility.
- Ease of entry and exit. (Wider self-cleaning entry step and door opening with 90 degree door swing)

The Hexapod cab has been designed to meet all current and future market trends and offers additional value to the customer in many other areas.

#### **Cab Exterior**

The cabs exterior features a removable front service panel for easy access to wiper motor, wiper linkage, cab air intake filter, and electrical connections. An optional chrome grill is available. Cab door handles are the large paddle type that protect the door paint and are easy to operate by a gloved hand. The F-Series Diesel's cab mirrors include a flat 15 x 7.3 inch and a 7.7 x 7.4 inch convex mirror on each side of the cab. These mirrors are attached to breakaway stanchions with detents to help the mirrors return to the proper orientation. Mirrors can be ordered heated, with a remote control flat mirror, and with stanchions to accommodate up to 102" wide bodies. A fifth 12 x 7 inch mirror is mounted above the passenger side door serving as a side under mirror for pedestrian visibility.

### **Engine Accessibility**

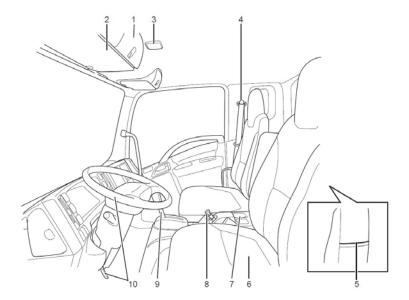
The FVR Diesel tilt cab design provides complete and easy access to the engine area for service. By following the procedure shown in the owners' manual the cab can be tilted a full 45 degrees with great ease on improved cab mounts. More engine access is provided with the tilt cab than by any conventional or van cabs offered by the competition. This ease of access allows quicker service that will translate to lower maintenance costs leading to a lower cost of operation for the LCF design. The cab floor is insulated to improve the drivers cab environment by reducing engine and noise and heat penetration into the cab interior.

Convenience of operation and service are highlights of the improved cab. Fuses and electrical relays are located behind a removable panel below the center of the dash. This location is within easy reach for access by the driver or a technician. The windshield washer bottle is located behind the front hood panel. The washer bottle feeds intermittent wet arm wipers that put the washer fluid directly on the windshield where it is needed. The cab roof cap is designed to channel water off of the roof to the side not down the windshield to improve driver visibility in wet weather. The windshield is bonded to the cab for increased cab rigidity, less wind noise, and no leaks. The windshield has a tinted upper area for improved visibility and safety. The dash mounted engine oil level check system allows the engine oil level to be quickly verified from inside the cab on a daily basis with the key in the off position. The coolant reservoir is located at the back of cab and is also easily checked without tilting the cab.



Figure 18: F-Series Diesel Engine Accessibility

### **Interior Cab Features**



No.	Equipment Description
1	Overhead shelf
2	Sun visor
3	Dome light
4	Seat belt
5	Seatback pocket (driver's side)
6	Seat
7	Cup holder
8	Parking brake lever
9	Selector lever
10	Fully adjustable steering

Figure 19 - F-Series Driver Side Interior

The steering wheel is designed to provide maximum visibility of the instrument cluster. The column tilts and telescopes to adjust for varying driver profiles.

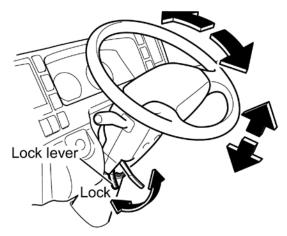


Figure 20 - F-Series Steering Column

The parking brake handle is located between the driver's seat and the center passenger seat. This location provides an unobstructed floor for increased driver comfort.

The rubber floor cover is durable and easy to maintain. Heavy duty floor mats are standard. The automotive style instrument panel has a low profile design for improved downward visibility. The cab is fully trimmed to provide a quieter environment. Two cup holders are mounted between the seats within convenient reach of the driver and will handle large convenience store cups. A slide out, dash mounted cup holder accommodates two smaller sized cups. The rear cab panel incorporates a coat hook for improved driver comfort.

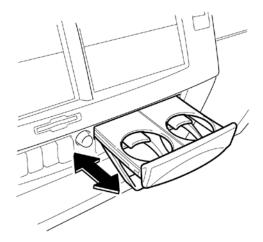
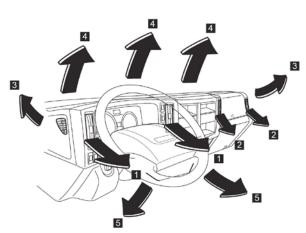


Figure 21 - F-Series Cup Holders

### **Cab Environmental Systems**

The cab environmental system has been designed to provide enhanced air flow through the ventilation system in the cab. The system provides plenty of air flow and heat to keep the driver comfortable, ventilate the cab, and keep the windshield glass clear. The standard air conditioning system uses environmentally friendly 134a refrigerant. A larger air-conditioning condenser has been located vertically and raised for greater protection of this component for improved operation and less maintenance.



No.	Outlet	Features	
1	Driver side outlet	Air flow direction is adjustable with the tab.	
2	Passenger side outlet	Air flow direction is adjustable with the tab.	
3	Door windows outlet	Air is delivered towards the door windows.	
4	Windshield outlet	Air is delivered towards windshield	
5	Foot outlet	Air is delivered towards the feet	

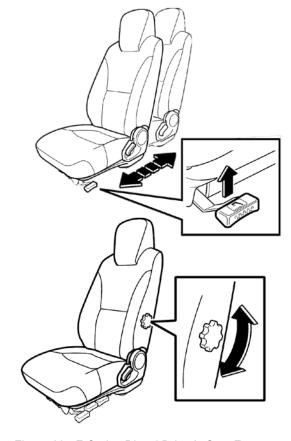


Figure 22 - F-Series Diesel Cab Ventilation

Figure 23 - F-Series Diesel Driver's Seat Features

#### **Interior Trim Features**

To enhance driver comfort the seat cushions have been designed for maximum support. The seat material is a durable Tricot flat woven material on the seat base and on the seat back. This seat material will provide a tough long lasting seat that breathes for enhanced driver comfort in hot or cold climates. The driver's seat fore and aft travel has been increased allowing more room to tilt and adjust the seat for maximum driver comfort. Adjustable lumbar support, a right side arm rest, and an air ride suspensions system have all been introduced as standard features on the F-Series Diesel's driver seat. A center seat adds room for a third passenger, and when folded doubles as a working surface and storage area.

Seat belt design has been enhanced for easier operation. A new interior dome light is installed for a brighter cab during night time operations. Additional storage for maps and other papers is provided in easy to reach door pockets, seat backs as well as several built in storage areas in the dash. Overhead shelves with latching doors are standard on the F-Series. In addition, there is plenty of extra storage space behind the seats of the F-Series full cab configuration.

### Instrumentation

The instrument cluster includes a Multi Information Display (MID) in addition to the speedometer, tachometer, fuel gauges and temperature gauges, combined with the redesigned steering wheel, instrument visibility is greatly enhanced. The MID will provide information to driver that will enable him to improve his fuel economy, monitor the emission system and be alerted to warning messages from the engine. Frequently used switches are styled for easy operation, and illuminated for operation at night. ISO symbols are used on the switches and instrument panel for standard recognition of control components.

The combination switches are designed to fit naturally in the hand. Their function is clearly marked on the lever for easy recognition. The odometer has a three-way mode switch used to navigate the various information menus of the MID. The current operational status of the Diesel Particulate Filter (DPF) and levels of Diesel Exhaust Fluid (DEF) are also indicated on the MID.

Cornering lights are standard to improve night time visibility when the turn signals are operated and headlights are on. Cruise control is standard and the controls are post mounted for easier operation and greater driver comfort. PTO functions can also be accessed through the cruise control by the addition of the optional PTO/ engine idle up switches on the dash or through connectors on the frame. An AM/FM/CD radio with Bluetooth is standard equipment. The dash also has a "5 DIN" opening suitable for other electronic equipment.

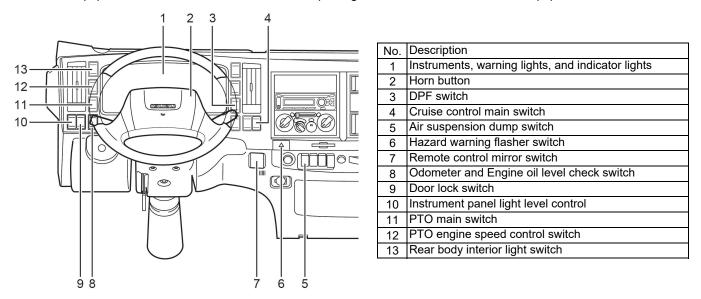
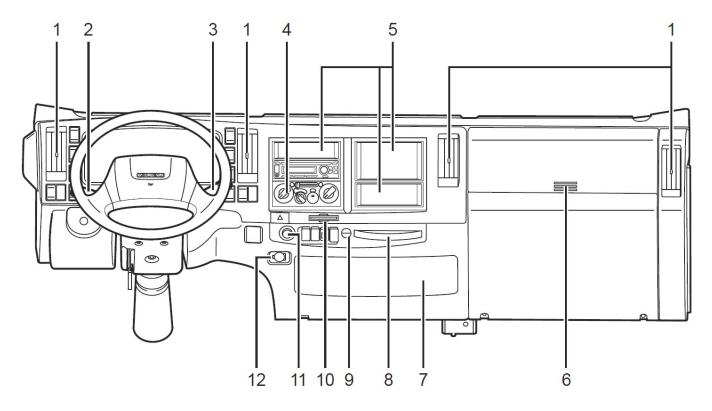


Figure 24 - F-Series Diesel Dash Panel and Driver Controls

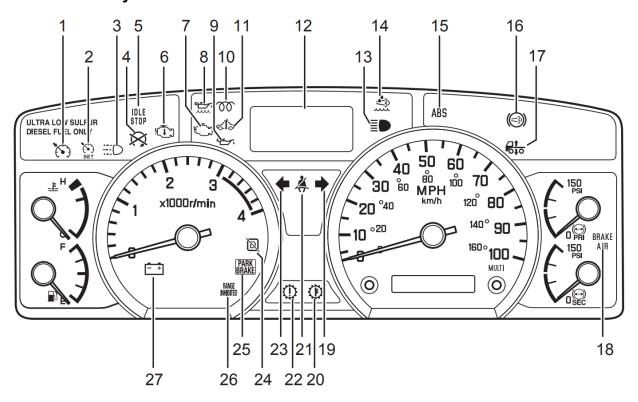
## **Dash Features**



No.	Equipment Description	No.	Equipment Description
1	Air flow direction control lever	6	Glove compartment
2	Combination light control switch	7	Relay box
	Cruise control set switch/resume switch	8	Cup holder
2	Exhaust brake switch	9	Hook
3	Windshield wiper and washer switch	10	Card holder
4	Manual air conditioner	11	Accessory power outlet type 1
5	Small article storage pocket	12	Accessory power outlet type 2

Figure 25 - F-Series Diesel Dash Panel

### **Instrument Panel Layout**



No.	Description	No.	Description
1	Cruise main indicator light	15	ABS warning light
2	Cruise set indicator light	16	Exhaust brake indicator light
3	Daytime running lights (DRL) indicator light	17	Air suspension dump warning light
4	Engine alarm (shutdown) warning light	18	Brake air pressure warning light
5	Idling stop indicator light	19	Turn signal and hazard warning indicator light (right)
6	Reduced engine power indicator light	20	Automatic transmission fluid (ATF) temperature
7	Check engine malfunction indicator light	20	warning light
8	Engine oil level indicator light	21	Seat belt warning light
9	Engine oil pressure warning light	22	Check transmission warning light
10	Glow plug indicator light	23	Turn signal and hazard warning indicator light (left)
11	Service vehicle soon (SVS) indicator light	24	Overdrive off indicator light
12	Multi-information display (MID)	25	Parking brake warning light
13	Headlights high beam indicator light	26	Range inhibited warning light
14	Diesel exhaust fluid (DEF) indicator light	27	Battery discharge warning light

Figure 26 - F-Series Diesel Instrument Layout

OPTION WEIGHTS			
RPO Code	Description	Front / Rear	
	·	(lbs)	
I6B	AGM batteries (825 CCA x 2)	14 / 5	
I7V	Aluminum wheels: 4 aluminum wheels + 2 steel rear inner wheels	-56 / -56	
I8V	Aluminum wheels: 6 aluminum wheels	-56 / -112	
I1V	Audio system with 7" diagonal color touch screen	2/0	
I2V	Audio system with 7" diagonal color touch screen with backup camera (camera shipped loose)	2/2	
UZF	Back up alarm	0 / 1	
179	Block heater and oil pan heater with receptacle	3 / 0	
172	Block heater with receptacle	2/0	
V22	Chrome grille	1/0	
I2M	Delete cruise control switch	-3 / 0	
IY4	Delete radio	-3 / 0	
IH2	Engine emergency shutdown system HWT, LWL, LOP	0/0	
IY9	Engine idle shutdown (timer set at 3 minutes for engine shutdown)	0/0	
19A	Engine idle shutdown (timer set at 5 minutes for engine shutdown)	0/0	
IF6	Fire extinguisher (2.5 lbs) and triangle kit	22 / 0	
I8P	Fire extinguisher (5 lbs) and triangle kit	27 / 0	
I4V	Forward collision and lane departure warning (Mobileye)	2/0	
I8L	High visibility seat belt (orange color, driver and RH passenger seat only)	0/0	
I7L	High visibility seat belt (orange color, driver seat only)	0/0	
I4K	Keyless entry	1/0	
I6L	LED lighting package	0/0	
IL9	PTO enable switch and engine idle up switch recommended for PTO and idle applications only	0/0	
IV8	Seat covers	6/0	
I3Z	Spare keys (2 additional, 4 keys in total)	0/0	
I0Z	Spartan Modification Center Ship Thru Code	0/0	
I1L	Speed limited to 58 MPH	0/0	
I2L	Speed limited to 65 MPH	0/0	
I3L	Speed limited to 68 MPH	0/0	
I4L	Speed limited to 70 MPH	0/0	
I4Q	102" wide standard mirror heads	2/0	
I5Q	102" wide heated mirrors (flat & convex)	2/0	
I6Q	102" wide heated remote mirrors (heated flat & convex, remote flat only)	3/0	
I2Q	96" wide heated mirrors (flat & convex)	1/0	
I3Q	96" wide heated remote mirrors (heated flat & convex, remote flat only)	2/0	